5 IN 1 COMBO HEAT PRESS MACHINE INSTRUCTIONS

5 IN 1 COMBO HEAT PRESS MACHINE INSTRUCTIONS: A COMPLETE GUIDE TO MASTERING YOUR MULTIFUNCTIONAL HEAT PRESS

5 IN 1 COMBO HEAT PRESS MACHINE INSTRUCTIONS ARE ESSENTIAL FOR ANYONE LOOKING TO MAXIMIZE THE VERSATILITY AND EFFICIENCY OF THIS MULTIFUNCTIONAL TOOL. WHETHER YOU'RE A HOBBYIST, SMALL BUSINESS OWNER, OR JUST DIVING INTO THE WORLD OF CUSTOM PRINTING, UNDERSTANDING HOW TO PROPERLY OPERATE AND MAINTAIN YOUR HEAT PRESS CAN MAKE ALL THE DIFFERENCE. THIS GUIDE WILL WALK YOU THROUGH EVERYTHING YOU NEED—FROM SETTING UP YOUR MACHINE TO TIPS FOR PRESSING DIFFERENT MATERIALS USING ITS VARIOUS ATTACHMENTS.

UNDERSTANDING THE 5 IN 1 COMBO HEAT PRESS MACHINE

BEFORE DELVING INTO THE DETAILED INSTRUCTIONS, IT'S HELPFUL TO UNDERSTAND WHAT A 5 IN 1 COMBO HEAT PRESS MACHINE ACTUALLY IS. UNLIKE STANDARD HEAT PRESS MACHINES DESIGNED FOR A SINGLE TASK, THIS INNOVATIVE DEVICE COMBINES FIVE DIFFERENT FUNCTIONS IN ONE UNIT. TYPICALLY, IT INCLUDES A FLAT PLATEN FOR T-SHIRTS AND FLAT ITEMS, A MUG PRESS FOR CERAMIC MUGS, A CAP PRESS FOR HATS, A PLATE PRESS FOR DECORATIVE PLATES, AND SOMETIMES A SLEEVE OR PANT PRESS FOR SMALLER FABRIC ITEMS.

This multifunctionality means you can create a wide range of customized products without purchasing multiple machines. The convenience of switching between attachments allows for cost-effective production and saves valuable workspace.

INITIAL SETUP: GETTING YOUR 5 IN 1 COMBO HEAT PRESS READY

UNBOXING AND ASSEMBLY

When your 5 in 1 combo heat press arrives, the first step is to carefully unpack and inspect all components. Most machines come partially assembled, so you'll need to attach specific attachments like the mug press or cap press to the main unit.

- LAY OUT ALL PARTS AND TOOLS.
- FOLLOW THE MANUFACTURER'S ASSEMBLY INSTRUCTIONS TO SECURELY ATTACH EACH PRESS COMPONENT.
- ENSURE ALL ELECTRICAL CONNECTIONS ARE PROPERLY FITTED AND CABLES ARE UNDAMAGED.

POWERING ON AND CALIBRATION

Once assembled, plug the machine into a reliable power source. Turn on the power switch, usually located on the side or back of the unit. Most combo heat presses feature a digital control panel that allows you to set temperature and time.

- Set the temperature according to the material you plan to press. For cotton T-shirts, a common setting is $350^{\circ}F$ ($175^{\circ}C$).
- ADJUST THE TIMER BASED ON TRANSFER PAPER OR VINYL MANUFACTURER RECOMMENDATIONS—GENERALLY BETWEEN 10 TO 25 SECONDS.
- ALLOW THE MACHINE TO HEAT UP FULLY BEFORE COMMENCING YOUR FIRST PRESS.

OPERATING THE DIFFERENT ATTACHMENTS: STEP-BY-STEP INSTRUCTIONS

USING THE FLAT HEAT PRESS ATTACHMENT

THIS IS THE MOST COMMONLY USED FUNCTION FOR PRESSING T-SHIRTS, TOTE BAGS, AND OTHER FLAT SURFACES.

- 1. Preheat the press to the desired temperature.
- 2. Position your garment on the lower platen, ensuring it's smooth and wrinkle-free.
- 3. PLACE THE HEAT TRANSFER VINYL (HTV) OR SUBLIMATION PAPER IN THE EXACT SPOT WHERE YOU WANT THE DESIGN.
- 4. CLOSE THE HEAT PRESS AND APPLY FIRM PRESSURE.
- 5. WAIT FOR THE TIMER TO FINISH, THEN LIFT THE PRESS CAREFULLY.
- 6. PEEL OFF THE TRANSFER PAPER ACCORDING TO THE TYPE OF VINYL—HOT OR COLD PEEL.

OPERATING THE MUG HEAT PRESS ATTACHMENT

THE MUG PRESS IS PERFECT FOR CUSTOMIZING CERAMIC MUGS WITH HEAT TRANSFER VINYL OR SUBLIMATION PRINTS.

- INSERT THE MUG INTO THE HEATING ELEMENT, ENSURING IT FITS SNUGLY.
- SET THE TEMPERATURE (USUALLY AROUND 400°F OR 204°C) AND TIME (ABOUT 180 SECONDS).
- CLOSE THE PRESS TO SECURE THE MUG IN PLACE.
- AFTER THE TIMER ENDS, CAREFULLY RELEASE THE MUG—USE PROTECTIVE GLOVES AS IT WILL BE HOT.
- ALLOW THE MUG TO COOL BEFORE HANDLING FURTHER.

USING THE CAP HEAT PRESS

CUSTOMIZING CAPS REQUIRES A SLIGHTLY DIFFERENT APPROACH DUE TO THEIR CURVED SHAPE.

- ATTACH THE CAP PRESS ARM SECURELY.
- PLACE THE CAP ON THE CURVED BASE, ALIGNING THE DESIGN AREA.
- POSITION YOUR TRANSFER PAPER OR VINYL ACCORDINGLY.
- CLOSE THE PRESS AND APPLY MODERATE PRESSURE.
- HEAT FOR ABOUT 12-15 SECONDS AT 320-350°F (160-175°C).
- REMOVE THE CAP AND PEEL TRANSFER PAPER AS REQUIRED.

HEAT PRESSING PLATES AND OTHER ACCESSORIES

IF YOUR COMBO MACHINE INCLUDES A PLATE PRESS, IT ALLOWS YOU TO ADD GRAPHICS OR PHOTOS TO CERAMIC OR GLASS PLATES.

- SECURE THE PLATE INSIDE THE HEATING ELEMENT.
- Set temperature to roughly $350^{\circ}F$ ($175^{\circ}C$) and timer to about 180 seconds.
- Press firmly and wait for the cycle to complete.
- CAREFULLY REMOVE THE PLATE AND ALLOW IT TO COOL.

TIPS FOR EFFECTIVE USE AND MAINTENANCE OF YOUR COMBO HEAT PRESS

OPTIMIZING HEAT AND PRESSURE SETTINGS

EACH MATERIAL AND TRANSFER MEDIUM RESPONDS DIFFERENTLY TO HEAT AND PRESSURE. EXPERIMENT WITH SMALL TEST PIECES TO FIND THE PERFECT SETTINGS THAT PREVENT SCORCHING OR INCOMPLETE TRANSFERS. ALWAYS REFER TO THE TRANSFER PAPER OR VINYL MANUFACTURER'S GUIDELINES FOR THE BEST RESULTS.

REGULAR CLEANING AND CALIBRATION

TO KEEP YOUR 5 IN 1 COMBO HEAT PRESS RUNNING SMOOTHLY:

- CLEAN THE HEAT PLATEN REGULARLY WITH A SOFT CLOTH AND MILD CLEANER TO REMOVE ADHESIVE RESIDUE.
- CHECK ATTACHMENTS FOR WEAR AND TEAR.
- PERIODICALLY RECALIBRATE TEMPERATURE SETTINGS TO ENSURE ACCURACY.

SAFETY PRECAUTIONS

HEAT PRESSES OPERATE AT VERY HIGH TEMPERATURES AND PRESSURES—TAKING SAFETY SERIOUSLY IS CRUCIAL.

- ALWAYS USE HEAT-RESISTANT GLOVES WHEN HANDLING HOT ITEMS.
- KEEP THE WORK AREA CLEAN AND FREE OF FLAMMABLE OBJECTS.
- NEVER LEAVE THE MACHINE UNATTENDED WHILE POWERED ON.

CREATIVE APPLICATIONS YOU CAN EXPLORE WITH YOUR 5 IN 1 COMBO HEAT PRESS

OWNING A 5 IN 1 COMBO HEAT PRESS EXPANDS YOUR CREATIVE POTENTIAL FAR BEYOND T-SHIRTS. CONSIDER THESE IDEAS:

- PERSONALIZED MUG GIFTS FOR HOLIDAYS AND SPECIAL EVENTS.
- CUSTOM CAPS FOR SPORTS TEAMS OR CORPORATE BRANDING.
- DECORATIVE PLATES FOR COMMEMORATIVE OCCASIONS.
- CUSTOMIZED TOTE BAGS, MOUSE PADS, AND FABRIC ACCESSORIES.
- SMALL-SCALE PRODUCTION OF PROMOTIONAL MERCHANDISE.

THESE MACHINES ARE DESIGNED TO SUPPORT ENTREPRENEURS AND CRAFTERS IN GROWING THEIR BUSINESS OR HOBBY SEAMLESSLY BY OFFERING VERSATILITY IN ONE COMPACT DEVICE.

Using the 5 in 1 combo heat press machine instructions as your guide, you'll find that mastering each attachment becomes intuitive over time. The key lies in understanding the nuances of temperature, pressure, and timing across different materials and transfers. With practice, your creations will look professional, and your workflow will become efficient and enjoyable.

FREQUENTLY ASKED QUESTIONS

WHAT ARE THE BASIC STEPS TO SET UP A 5 IN 1 COMBO HEAT PRESS MACHINE?

To set up a 5 in 1 combo heat press machine, first place the machine on a stable surface. Plug it into a power source and turn it on. Set the desired temperature and time according to the material you are pressing. Attach the appropriate platen (e.g., mug press, plate press) securely before starting your project.

HOW DO I ADJUST THE TEMPERATURE AND TIME ON A 5 IN 1 COMBO HEAT PRESS MACHINE?

MOST 5 IN 1 COMBO HEAT PRESS MACHINES HAVE A DIGITAL CONTROL PANEL. USE THE BUTTONS TO SET THE TEMPERATURE TO THE RECOMMENDED LEVEL FOR YOUR MATERIAL, THEN SET THE TIMER. CONSULT THE USER MANUAL FOR SPECIFIC INSTRUCTIONS ON NAVIGATING THE CONTROLS.

CAN I USE THE 5 IN 1 COMBO HEAT PRESS MACHINE FOR DIFFERENT TYPES OF MATERIALS?

YES, THE 5 IN 1 COMBO HEAT PRESS MACHINE IS DESIGNED FOR VERSATILITY. IT CAN BE USED FOR MATERIALS LIKE FABRIC, MUGS, PLATES, HATS, AND MORE. HOWEVER, ALWAYS CHECK THE RECOMMENDED TEMPERATURE AND TIME SETTINGS FOR EACH MATERIAL TO AVOID DAMAGE.

HOW DO I CHANGE THE PLATEN ON A 5 IN 1 COMBO HEAT PRESS MACHINE?

To change the platen, ensure the machine is off and cool. Release any locking mechanisms holding the current platen. Remove it carefully and attach the new platen by aligning it properly and securing it with the locking system provided. Make sure it is firmly fixed before use.

WHAT SAFETY PRECAUTIONS SHOULD | FOLLOW WHEN USING A 5 IN | COMBO HEAT PRESS MACHINE?

ALWAYS USE HEAT-RESISTANT GLOVES WHEN OPERATING THE MACHINE, KEEP THE AREA CLEAR OF FLAMMABLE MATERIALS, NEVER LEAVE THE MACHINE UNATTENDED WHILE ON, AND ALLOW THE PLATENS TO COOL BEFORE TOUCHING OR CHANGING THEM. FOLLOW ALL MANUFACTURER SAFETY GUIDELINES.

HOW DO I CLEAN AND MAINTAIN MY 5 IN 1 COMBO HEAT PRESS MACHINE?

CLEAN THE PLATENS REGULARLY WITH A SOFT CLOTH AND AVOID ABRASIVE MATERIALS. USE A NON-STICK SPRAY IF RECOMMENDED. CHECK ELECTRICAL CORDS AND CONNECTIONS FOR WEAR AND TEAR. STORE THE MACHINE IN A DRY PLACE AND PERFORM ROUTINE MAINTENANCE AS DESCRIBED IN THE MANUAL.

WHAT IS THE TYPICAL HEATING TIME FOR A 5 IN 1 COMBO HEAT PRESS MACHINE TO REACH THE SET TEMPERATURE?

HEATING TIME VARIES BY MODEL AND TEMPERATURE SETTING BUT GENERALLY TAKES BETWEEN 5 TO 10 MINUTES TO REACH THE DESIRED TEMPERATURE. REFER TO YOUR SPECIFIC MODEL'S MANUAL FOR EXACT HEATING TIMES.

CAN I USE THE 5 IN 1 COMBO HEAT PRESS MACHINE FOR SUBLIMATION PRINTING?

YES, THE 5 IN 1 COMBO HEAT PRESS MACHINE IS SUITABLE FOR SUBLIMATION PRINTING ON ITEMS LIKE T-SHIRTS, MUGS, PLATES, AND HATS. ENSURE YOU USE SUBLIMATION-COMPATIBLE BLANKS AND FOLLOW THE RECOMMENDED TEMPERATURE AND TIME SETTINGS FOR SUBLIMATION.

HOW DO I TROUBLESHOOT IF MY 5 IN 1 COMBO HEAT PRESS MACHINE IS NOT HEATING PROPERLY?

FIRST, CHECK THAT THE MACHINE IS PROPERLY PLUGGED IN AND TURNED ON. VERIFY THE TEMPERATURE SETTINGS. INSPECT THE HEATING ELEMENT AND WIRING FOR DAMAGE. IF THE PROBLEM PERSISTS, CONSULT THE USER MANUAL OR CONTACT CUSTOMER SUPPORT FOR ASSISTANCE.

ARE THERE ANY SPECIFIC INSTRUCTIONS FOR PRESSING CURVED SURFACES LIKE MUGS OR HATS WITH THE 5 IN 1 COMBO HEAT PRESS MACHINE?

YES, WHEN PRESSING CURVED SURFACES, USE THE DESIGNATED MUG OR HAT ATTACHMENT. SECURE THE ITEM PROPERLY TO ENSURE EVEN CONTACT WITH THE HEATING ELEMENT. ADJUST PRESSURE AS NEEDED, AND FOLLOW THE RECOMMENDED TIME AND TEMPERATURE SETTINGS TO AVOID DAMAGE.

ADDITIONAL RESOURCES

5 IN 1 COMBO HEAT PRESS MACHINE INSTRUCTIONS: A COMPREHENSIVE OPERATIONAL GUIDE

5 IN 1 COMBO HEAT PRESS MACHINE INSTRUCTIONS SERVE AS AN ESSENTIAL ROADMAP FOR USERS AIMING TO MAXIMIZE THE EFFICIENCY AND VERSATILITY OF THIS MULTIFUNCTIONAL EQUIPMENT. DESIGNED TO ACCOMMODATE VARIOUS HEAT TRANSFER APPLICATIONS—FROM T-SHIRTS AND MUGS TO CAPS AND PLATES—THESE MACHINES SIMPLIFY THE PROCESS OF CUSTOMIZING MERCHANDISE. HOWEVER, THE COMPLEXITY OF OPERATING A 5 IN 1 COMBO HEAT PRESS MACHINE DEMANDS A CLEAR UNDERSTANDING OF ITS COMPONENTS, SAFETY PROTOCOLS, AND OPERATIONAL NUANCES. THIS ARTICLE EXPLORES THE DETAILED INSTRUCTIONS AND PRACTICAL INSIGHTS NECESSARY TO NAVIGATE THIS DEVICE EFFECTIVELY.

UNDERSTANDING THE 5 IN 1 COMBO HEAT PRESS MACHINE

Before delving into specific operational steps, it is crucial to contextualize what a 5 in 1 combo heat press machine entails. Unlike single-function heat presses, these devices consolidate multiple heat transfer capabilities in one unit, typically including:

- FLAT PLATEN FOR GARMENTS LIKE T-SHIRTS AND HOODIES
- Mug press attachment
- CAP OR HAT PRESS ATTACHMENT
- PLATE PRESS ATTACHMENT
- ADDITIONAL INTERCHANGEABLE COMPONENTS FOR VARIOUS SUBSTRATES

This versatility makes the 5 in 1 combo heat press an attractive investment for small businesses and hobbyists alike. However, its multifunctionality also requires users to follow precise instructions to ensure optimal results and machine longevity.

PREPARATORY STEPS FOR EFFECTIVE USAGE

OPERATING A 5 IN 1 COMBO HEAT PRESS MACHINE BEGINS WITH PROPER SETUP AND CALIBRATION. THESE INITIAL STEPS ARE VITAL TO PREVENT DAMAGE TO BOTH THE MACHINE AND THE MATERIALS BEING PRESSED.

PLACEMENT AND POWER CONNECTION

POSITION THE MACHINE ON A STABLE, HEAT-RESISTANT SURFACE IN A WELL-VENTILATED AREA. ENSURE THAT THE POWER SUPPLY MATCHES THE MACHINE'S VOLTAGE REQUIREMENTS AS SPECIFIED IN THE USER MANUAL TO AVOID ELECTRICAL HAZARDS.

ATTACHMENT SELECTION AND INSTALLATION

THE MODULAR NATURE OF A 5 IN 1 COMBO HEAT PRESS NECESSITATES SWAPPING OUT COMPONENTS DEPENDING ON THE ITEM BEING CUSTOMIZED. FOR INSTANCE, WHEN TRANSFERRING IMAGES ONTO MUGS, THE MUG PRESS ATTACHMENT MUST BE SECURELY INSTALLED. EACH ATTACHMENT USUALLY COMES WITH A LOCKING MECHANISM OR SCREWS; THESE SHOULD BE FASTENED FIRMLY TO PREVENT MOVEMENT DURING OPERATION.

TEMPERATURE AND TIME SETTINGS

DIFFERENT SUBSTRATES REQUIRE DISTINCT TEMPERATURE AND TIMING SETTINGS. THE MACHINE'S DIGITAL CONTROL PANEL ALLOWS PRECISE ADJUSTMENT:

- Fabric transfers: typically require 350°F to 375°F for 10-15 seconds
- Mugs: usually set around 360°F for 180 seconds
- Caps: about 320°F for 12-15 seconds
- PLATES: APPROXIMATELY 350°F FOR 240 SECONDS

CONSULTING MANUFACTURER GUIDELINES FOR SPECIFIC HEAT TRANSFER MATERIALS IS ADVISABLE TO AVOID SCORCHING OR INCOMPLETE ADHESION.

STEP-BY-STEP OPERATIONAL INSTRUCTIONS

ONCE THE MACHINE IS SET UP, FOLLOWING PROPER PROCEDURAL STEPS ENSURES HIGH-QUALITY TRANSFERS AND OPERATIONAL SAFETY.

HEAT PRESSING APPAREL

- 1. PREHEAT THE FLAT PLATEN TO THE RECOMMENDED TEMPERATURE.
- 2. PLACE THE GARMENT ON THE LOWER PLATEN, SMOOTHING OUT WRINKLES.
- 3. Position the transfer paper or vinyl design face down on the fabric.
- 4. OWER THE UPPER PLATEN AND APPLY FIRM PRESSURE.
- 5. SET THE TIMER ACCORDING TO MATERIAL SPECIFICATIONS.
- 6. ONCE THE TIMER ENDS, CAREFULLY LIFT THE PLATEN AND PEEL THE TRANSFER PAPER AS DIRECTED (HOT OR COLD PEEL).

MUG HEAT TRANSFER PROCESS

- 1. ATTACH THE MUG PRESS MODULE SECURELY.
- 2. Wrap the sublimation transfer around the Mug, securing it with heat-resistant tape.
- 3. PLACE THE MUG INTO THE PRESS AND CLOSE THE HANDLE TO APPLY PRESSURE.
- 4. SET THE TIMER AND TEMPERATURE AS RECOMMENDED.
- 5. When done, gently release and remove the Mug, allowing it to cool.

CAP AND PLATE PRESSING

Caps require a curved platen attachment that conforms to the shape of the hat. The process mirrors that of apparel but with attention to evenly distributing pressure to avoid creases. Plates, on the other hand, use a smaller platen designed to press flat, rigid surfaces and often require longer heating durations due to their density.

MAINTENANCE AND SAFETY CONSIDERATIONS

PROPER CARE EXTENDS THE LIFESPAN OF THE 5 IN 1 COMBO HEAT PRESS AND PRESERVES CONSISTENT OUTPUT QUALITY.

CLEANING PROCEDURES

REGULARLY CLEAN THE HEAT PLATEN WITH A NON-ABRASIVE CLOTH WHEN THE MACHINE IS COOL. AVOID USING HARSH CHEMICALS THAT COULD DAMAGE THE TEFLON COATING. FOR THE ATTACHMENTS, GENTLE WIPING AND ENSURING NO ADHESIVE RESIDUE REMAINS AFTER TRANSFERS WILL HELP MAINTAIN SURFACE INTEGRITY.

ROUTINE CHECKS AND CALIBRATION

Over time, the machine's pressure settings may drift, necessitating recalibration. Manufacturers often provide guidelines on adjusting the pressure knobs or screws to maintain even heat distribution. Additionally, inspecting power cords and control panels for wear reduces the risk of malfunctions.

SAFETY PROTOCOLS

HEAT PRESS MACHINES OPERATE AT HIGH TEMPERATURES, POSING BURN HAZARDS. USERS MUST WEAR PROTECTIVE GLOVES AND AVOID DIRECT CONTACT WITH HEATED SURFACES. IT IS ALSO PRUDENT TO SWITCH OFF AND UNPLUG THE MACHINE WHEN NOT IN USE.

COMPARATIVE INSIGHTS AND PRACTICAL TIPS

When examining 5 in 1 combo heat press machines against single-function models, the notable advantage is versatility and cost-efficiency. However, some users report trade-offs in terms of heat distribution uniformity compared to specialized equipment. Therefore, understanding the limitations and adjusting expectations accordingly is important.

PROFESSIONAL USERS OFTEN RECOMMEND:

- PRE-TESTING TRANSFERS ON SAMPLE MATERIALS TO FINE-TUNE SETTINGS
- INVESTING IN HIGH-QUALITY TRANSFER PAPERS AND VINYL TO COMPLEMENT MACHINE PERFORMANCE
- UTILIZING THE MACHINE'S DIGITAL INTERFACE FOR PRECISE TEMPERATURE CONTROL RATHER THAN RELYING ON PRESET MODES

THESE STRATEGIES CAN SIGNIFICANTLY ENHANCE TRANSFER DURABILITY AND VISUAL APPEAL.

INTEGRATING 5 IN 1 COMBO HEAT PRESS MACHINE INSTRUCTIONS INTO WORKFLOW

FOR BUSINESSES INCORPORATING HEAT PRESS SERVICES, STREAMLINING THE OPERATION PROCESS BY ADHERING STRICTLY TO THE 5 IN 1 COMBO HEAT PRESS MACHINE INSTRUCTIONS ENSURES CONSISTENT OUTPUT AND REDUCES WASTE. TRAINING STAFF WITH DETAILED PROCEDURAL MANUALS AND CONDUCTING REGULAR EQUIPMENT AUDITS HELPS MAINTAIN PRODUCTIVITY.

Moreover, the ability to switch quickly between applications—such as from apparel to mugs—can diversify product offerings without investing in multiple machines. This flexibility is particularly advantageous for startups and small enterprises seeking to expand their custom merchandise portfolio efficiently.

Ultimately, mastering the 5 in 1 combo heat press machine requires a balance between understanding its technical specifications and adapting to the unique characteristics of each transfer medium. With deliberate practice and attention to detail, users can unlock the full potential of this comprehensive heat transfer solution.

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April \square Apr \square 5. \square May \square May \square 6. \square June \square June \square Jun \square 7. \square July \square Jul \square 8. \square 180%**2**[4]**5**[6]**8**[0][0][0][0][0][**mm**_0][0][0][2][4][5][6][8][0][0][0][0][8][15][20][25mm][0][0][1][GB/T50106-2001 $\Pi\Pi\Pi\Pi\Pi\Pi\Pi\Pi\Pi\Pi\PiUSB\Pi\Pi\Pi2.$ 0000**win10**000000 - 0000 0000 100win+R00"0 2000"shutdown -t -s 300"0 300000000 000000 □"shutdown -t -s 300"□□"300□□□5□□□□□□□"□300□□□□□□□□ April \Box Apr \Box 5. \Box 0 May \Box May \Box 6. \Box 0 June \Box Jun \Box 7. \Box 0 July \Box Jul \Box 8. \Box 0

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